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# A New Antigrffiti Coating for the Conservation of European Monuments



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# Graffiti - A Threat to Cultural Heritage

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graffiti acts at several levels:

- unpleasant
- deteriorates the social environment
- costly to remove
- damages the substrate

# The Problem

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building at the Charlottenhof entrance to Sanssouci imperial gardens at Potsdam



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■ inappropriate protection: graffiti are not fully removed

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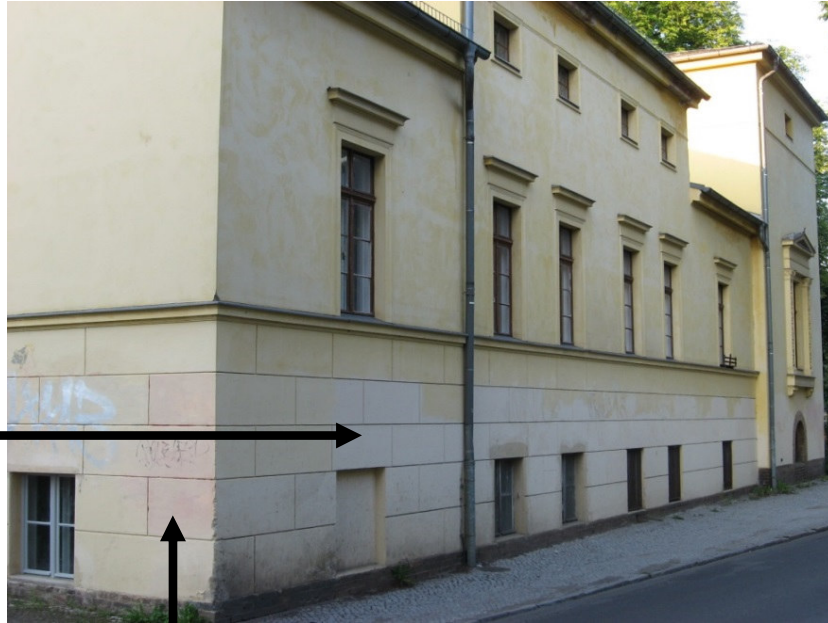
building at the Charlottenhof entrance to Sanssouci imperial gardens at Potsdam



- inappropriate protection: graffiti are not fully removed
- inappropriate cleaning: wall colour is changed by graffiti removal

# The Problem

building at the Charlottenhof entrance to Sanssouci imperial gardens at Potsdam



- inappropriate protection: graffiti are not fully removed
- inappropriate cleaning: wall colour is changed by graffiti removal

- needed:
- effective and lasting protection even after removal of graffiti
  - harmless for the substrate material
  - + option for mild removal of the protective coating when desired

# Anti-Graffiti Coatings for Cultural Heritage - Requirements

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## Aspired Properties

- low surface energy, repulsion of liquid water
- good adhesion to architectural heritage materials
- permeable to water vapour
- stable to sunlight and weathering  
resistant to (acid) rain, or mechanical stress
- transparent, preferably matte
- water-based formulation
  
- removable at will under mild conditions

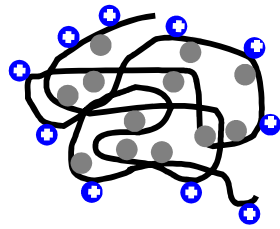
## Polymer Design Element

- hydrophobic blocks
- polar building blocks
- hydrogel character
- (meth)acrylic materials
  
- amorphous structure
- good colloidal stability,  
low filming temperature
  
- sensitive to aqueous base

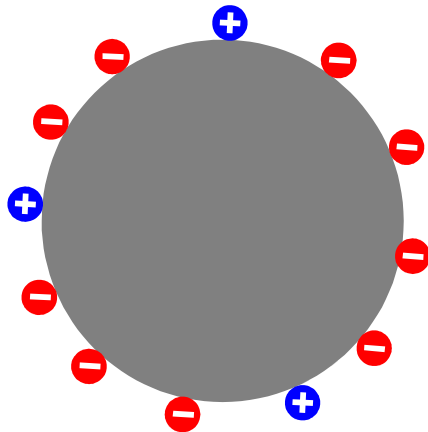
# Anti-Graffiti Coatings for Cultural Heritage - 2 Constituents

surface  
= neutral - weakly acidic environment

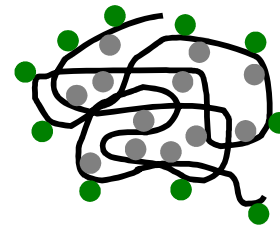
hydrophobised  
polycation



amphoteric  
latex

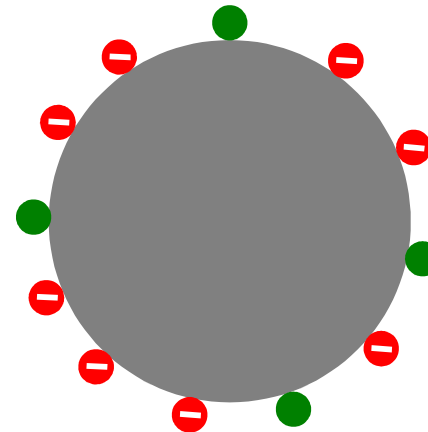


exposed to high pH:  
→ cationic charges suppressed



non-ionic  
polymer

anionic  
latex

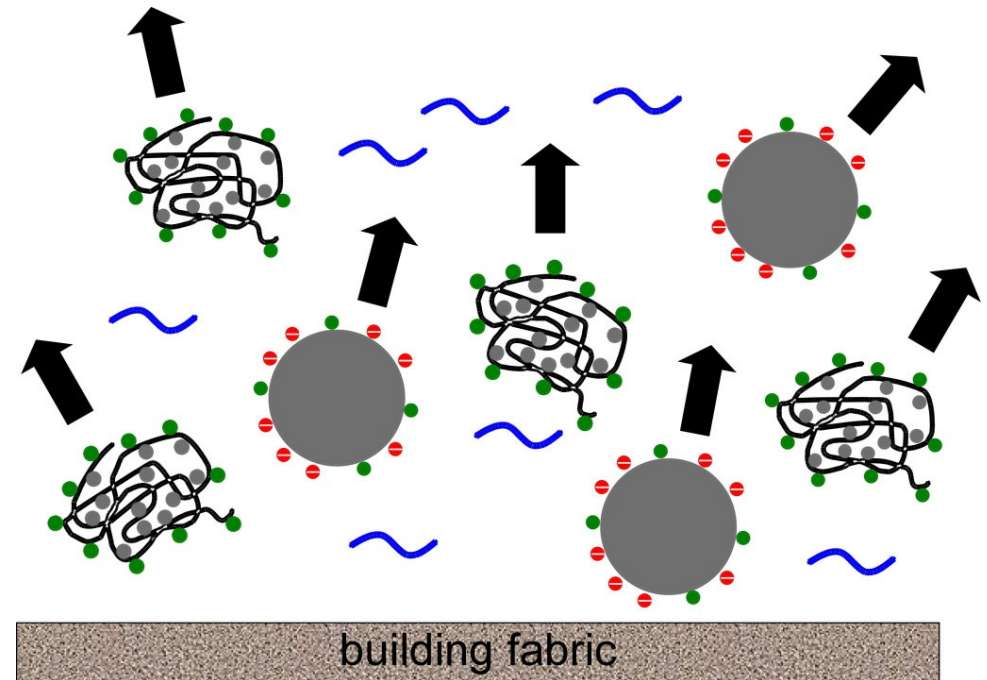
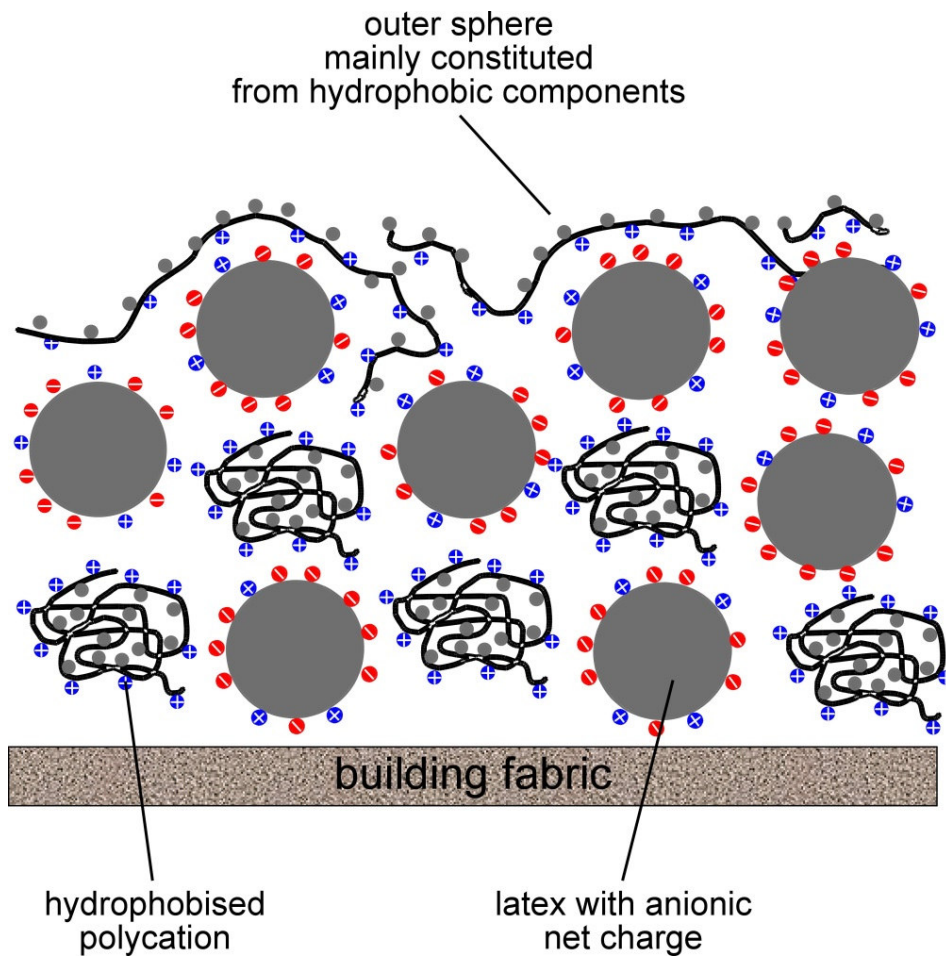




# Anti-Graffiti Coatings for Cultural Heritage – Mode of Action

stable film during use

removal



# Performance Testing – Initial Laboratory Tests

gothic brick –  
plain texture



gothic brick –  
porous texture



Belgian limestone



right side of stones  
treated with  
anti-graffiti coating



application of  
typical graffiti paint



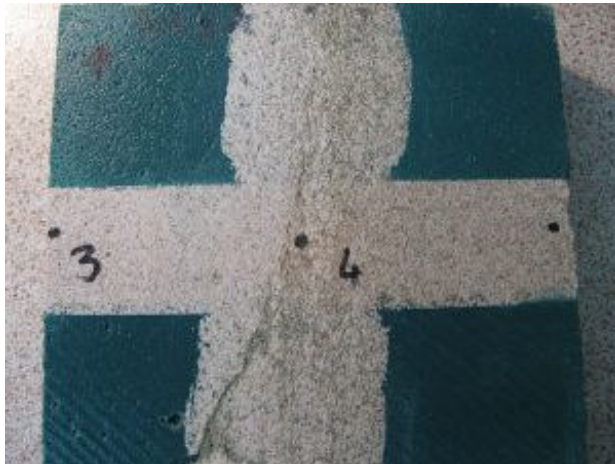
cleaning attempt on  
entire surface

⇒ successful removal of graffiti  
from treated areas

K. Manczyk, A. Dworak  
Centre of Polymer and Carbon Research  
Polish Academy of Sciences CMPW-PAN

# Performance Testing – Initial Laboratory Tests

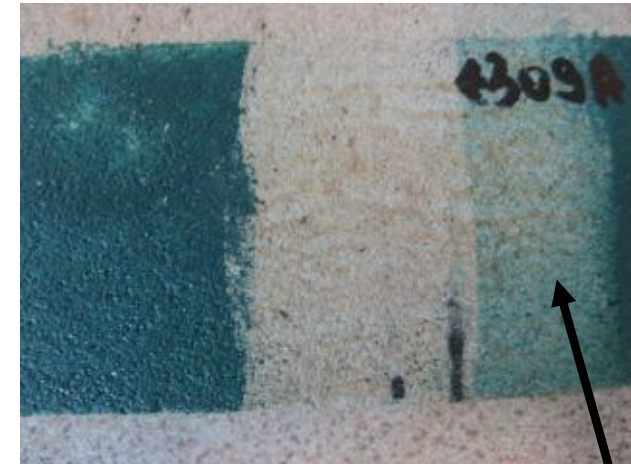
Strtenica  
calcareous  
sandstone



Baumberg  
calcareous  
sandstone



Galdakao's  
siliceous  
sandstone



area  
without  
coating

⇒ successful removal of graffiti  
from treated areas

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# From Lab Scale to Commercial Scale Production

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2005 – 2008

EU funded project “GRAFFITAGE”:

development of the concept

small scale synthesis (max. 4 litres)

initial small scale field tests



2011 – 2013

EU funded project “EFFACEUR”:

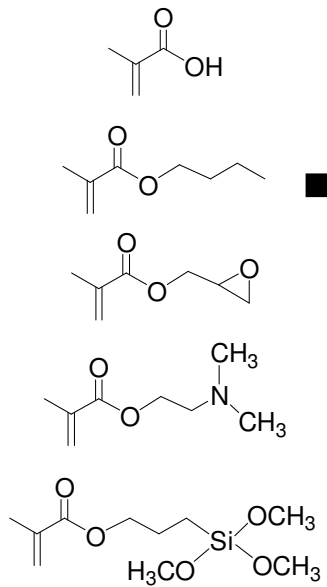
adaptation to large scale production

large scale synthesis (max. 500 litres)

extended field tests on historical buildings

# Development of Polymer Components: Scale-Up

molecular design



laboratory



5 L

mini plant



50 L

pilot plant



500 L

# Typical Challenges During Scale Up

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spaffitag

EFFACEUR

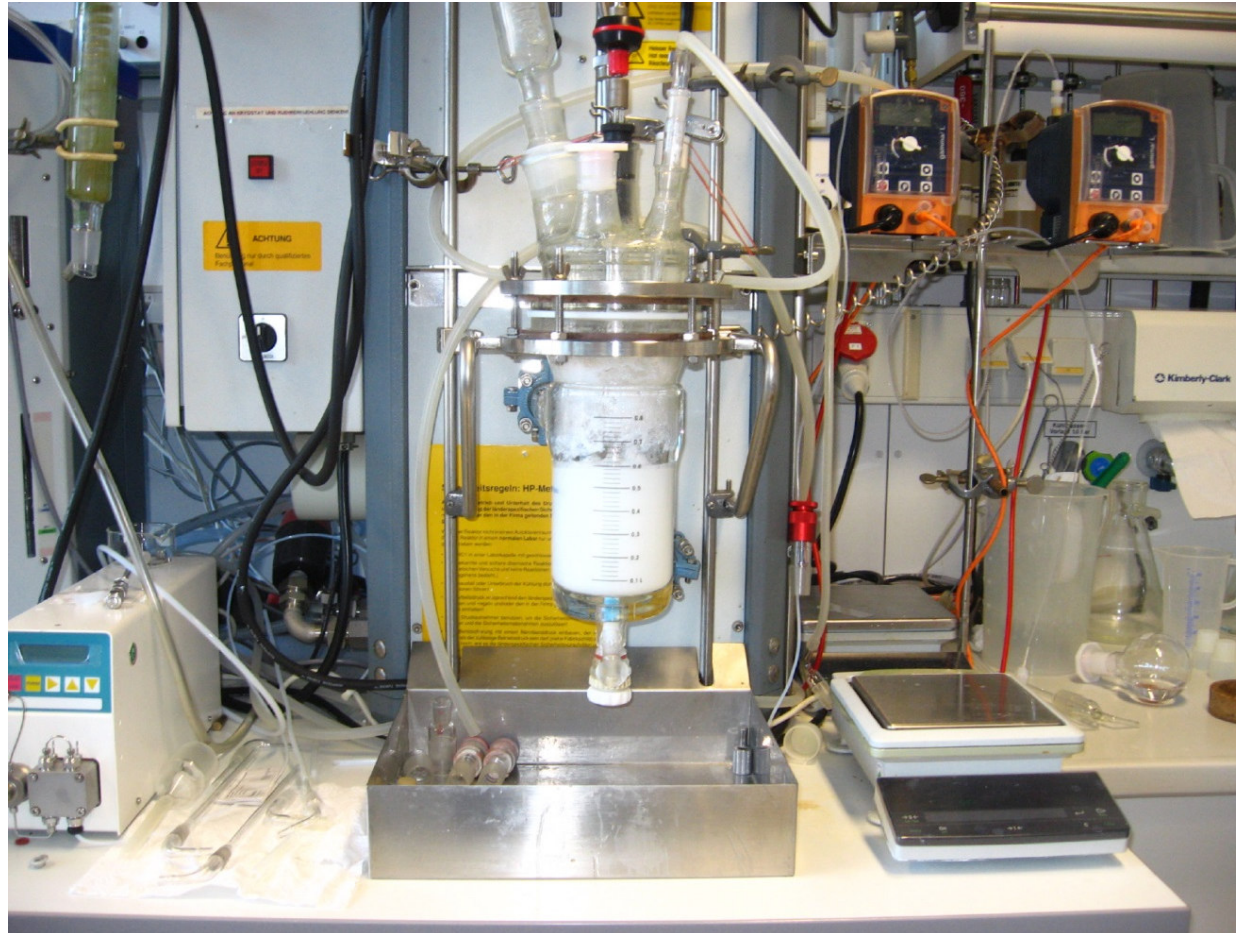
- raw material costs
- elimination of purification steps
- heat dissipation (altered surface/volume ratio)
- reactor layout (stirrer geometry etc.)
- particle size distribution, gelling



# Iterative Scale up to Industrial Scale – First Step

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on-line monitoring of reaction parameters in multi-sensor reactor



# Iterative Evolution up to Industrial Scale

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material for field testing  
(100+ litres)



hydrophobized polycation  
0.5 ton scale run





# Examples of Recent Field Tests

enclosing wall of a historical manor  
in Northern Germany



Hartmuth Boron  
Nortech GmbH  
Anti-Graffiti-Systeme  
Springe, Germany



museum building of the  
Great Western Dockyard at Bristol (UK)  
SS Great Britain



Robert Turner  
EURA CONSERVATION LTD, Telford  
(UK)

# Summary

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- anti-graffiti coating based on two main components
- permanent protection
- removable on demand without damage
- permeable to water vapour
- permits effective removal of graffiti
- scale up to industrial level demonstrated
- field tests on historical monuments in Europe in progress

# Acknowledgements

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project "GRAFFITAGE" supported by EC



project "EFFACEUR" funded by EC



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